

LIGNA 2025

BE PART OF IT

Linking people,
driving innovation.





For the past 50 years, LIGNA has been the world's leading trade fair for the wood-working and wood processing industry.

It is where the woodworking community meets to shape the future of the industry.

- Complete value-added chain of the woodworking and wood processing industry at one place (primary and secondary industry)
- Comprehensive overview of global developments in the industry
- Maintaining a profile in the industry makes this a don't-miss event
- Representation of all stakeholders: sales, marketing, product development, business developers, R&D, dealers and suppliers
- Focus on networking and knowledge transfer

Don't miss out on being part of shaping the future!

LIGNA celebrates its 50th anniversary! High-tech and tradition from 1975 to 2025

In 1975, at the height of the oil shock, LIGNA emerged from HANNOVER MESSE. On 28 May 1975, the first independent LIGNA was celebrated in Hannover as the "International Trade Fair for Machinery and Equipment for the Woodworking Industry".

50 years later, we ask you to join us in celebrating LIGNA's anniversary with us in 2025. Don't miss your chance to get in touch with potential customers and partners.
Make 2025 count!



Focus topics at LIGNA

- LIGNA.CONNECTIVITY
- LIGNA.SUSTAINABLE PRODUCTION
- LIGNA.ENGINEERED WOOD

Focus topics at LIGNA

LIGNA.CONNECTIVITY

The automation and digitalization of production processes is the key to an economical and sustainable production. It opens up huge savings potential in terms of energy, resources, processes and costs. Our focus topic LIGNA.Connectivity will show you how today services, products and infrastructures can be digitally connected and integrated with one another and thus achieve competitive advantages.



Focus topics at LIGNA

LIGNA.SUSTAINABLE PRODUCTION

The woodworking and wood processing industry makes an important ecological and social contribution by employing methods that conserve resources in the extraction, processing and marketing of products along the entire value-added chain. LIGNA.Sustainable Production will showcase innovations, best-practice examples, and companies that help to turn your production into a more sustainable one – not only to fulfill ecological responsibilities for future generations, but to also open up new markets.



Focus topics at LIGNA

LIGNA.ENGINEERED WOOD

Not only solid wood, but also new and particularly high-performance wood-based materials gain worldwide popularity, thanks to their numerous positive properties as sustainable building material with exceptional strength and stability.

LIGNA.Engineered Wood focuses on innovative technologies and machines that have been specifically developed for processing solid wood and wood-based materials, addressing production speed and prefabrication and assembly processes.



Don't miss your chance to get in touch with potential customers and partners at LIGNA:

- THE marketplace for tools, machinery and equipment for woodworking and wood processing
- Highest international visitor quality and quantity
- High percentage of decision-makers
- The entire value chain of primary and secondary industry in one

Make LIGNA count and turn it into your platform ...

- for international and regional business partnerships
- for live demonstrations of machinery
- for new, innovative products and solutions
- to present your company amongst all relevant market players

Success in figures

1.300

exhibitors

80.000

visitors

114.000

sqm exhibition space

160

countries represented

The TOP visitors

TOP 10 Visitor countries*

- Poland
- Austria
- Belgium
- France
- Italy
- Netherlands
- Sweden
- Canada
- USA
- Spain

Distribution:

- 43 % from Germany
- 57 % from international

* excl. Germany

TOP 5 Visitor industries

- Furniture industry
- Woodworking industry
- Cabinetry/joinery trade
- Wood-based panel industry
- Sawmill industry

Even more good reasons to be there

- More than 60 percent of visitors work in mid- or top management (61 %).
- Almost three quarters play a decisive/partially decisive or advisory role in purchasing decisions (74 %).
- Trade visitors benefit from and appreciate the innovations presented, the general market overview, and besides looking for new suppliers are also interested in the aspect of education and training.
- The percentage of trade visitors is 93.9 %.

Source: Visitor Analysis 2023, 15 – 19 May 2023

Visitor Voices LIGNA 2023

"Visiting LIGNA enabled our team to gain detailed insights into the latest products, services and solutions in the industry. We greatly appreciate the LIGNA platform; it's an event where industry experts can network and exchange ideas, learn from another and develop together."

Peter Rockedahl, Chief Technology Officer, Moelven Industrier AB

"Technology and machines live and in action, solutions to pressing issues of automation, digitalization and process optimization – and finally at one place again. It's clear to see how valuable personal events such as this are for the joinery industry and our colleagues. In my opinion, LIGNA in Hannover is and will remain an important and exciting forum for our trade."

Michael Bücking, Managing Director of the Joinery Guild of North Rhine-Westphalia

Exhibition Area

- Tools & Machinery for Custom & Mass Production
Halls 11 – 15, 27
- Surface Technology
Halls 16, 17
- Machine Components & Automation Technology
Hall 16
- Energy from Wood
Halls 25, 26, Open-air site
- Machinery for Forestry, Roundwood & Sawntimber Production
Open-air site, P 32 – 35
- Sawmill Technology
Hall 25
- Wood-Based Panel Production
Hall 26
- IC

Information Center
- PRESS

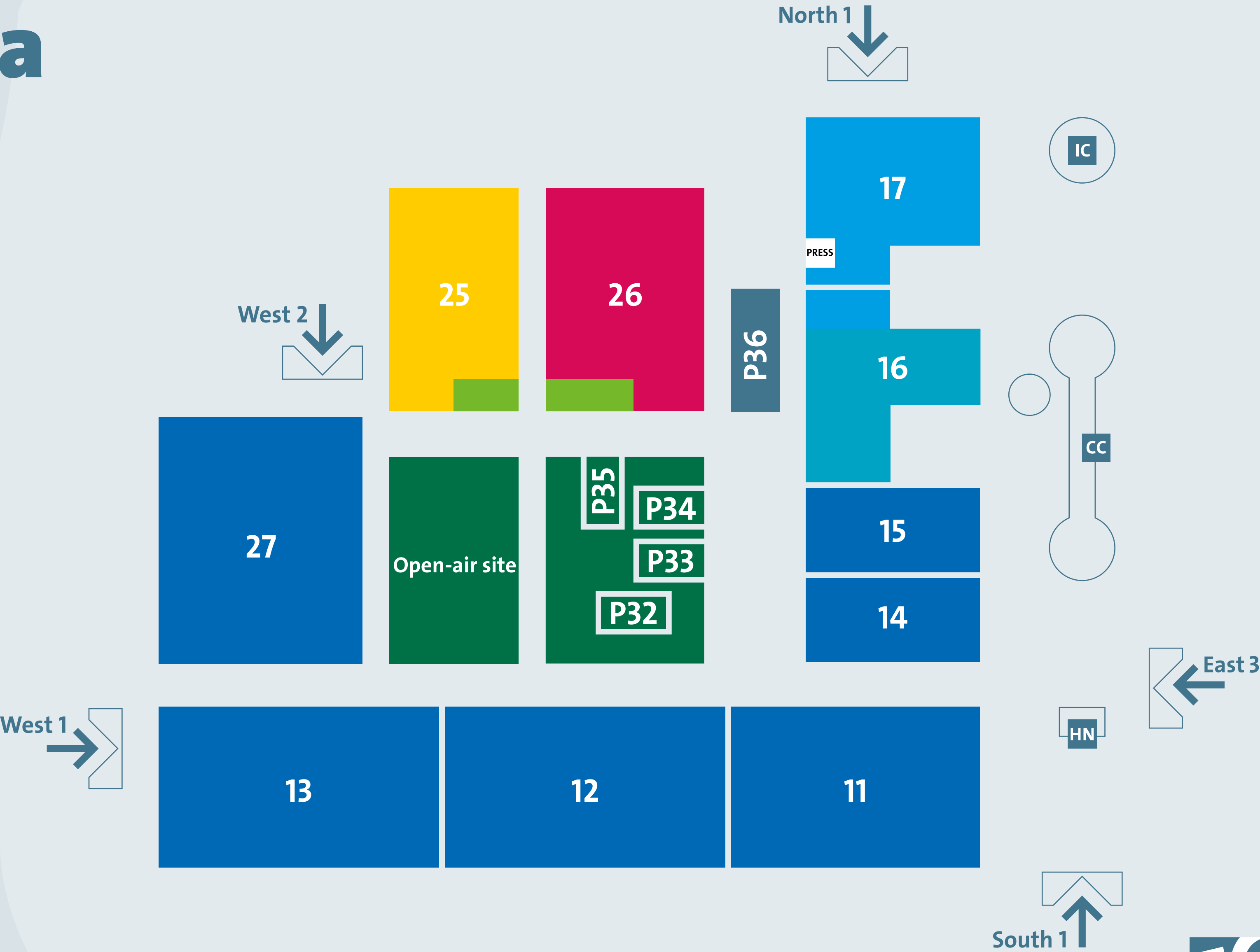
Press Center
- CC

Convention Center
- FG

Open-air site
- HN

House of Nations
- ↑

Entrance



Exhibition areas

TOOLS & MACHINERY FOR CUSTOM & MASS PRODUCTION

All aspects of processing different materials, from solid wood and wood-based panels to polymers and composites. LIGNA shows how the craft trades and industry can successfully grow together when it comes to applying technologies.





Exhibition areas

SAWMILL TECHNOLOGY

The entire spectrum of sawmill technology will be on show at LIGNA, ranging from the log yard and initial rip sawing through to sorting, drying and generating the energy required for this.

Exhibition areas

WOOD-BASED PANEL PRODUCTION

Machinery, plant and auxiliary materials for manufacturing materials made of wood, wood-like materials as well as composite materials: At LIGNA, you will find particleboard, MDF, OSB, CPL, HPL and veneer production.





Exhibition areas

SURFACE TECHNOLOGY

The growing trend towards product individualization is giving rise to a flood of new surface technology processes and solutions. From sanding, brushing, pressing, rolling, spraying and polishing through to process technologies such as 3D or digital printing. Everything that modern surface technology can achieve will be on show at LIGNA.

Exhibition areas

MACHINE COMPONENTS & AUTOMATION TECHNOLOGY

With Industry 4.0 now in full swing, machine components and automation technology today play a major role. The exhibition here features efficient drive solutions, control technology for CNC machines, energy-saving and efficient transport and handling solutions as well as high-performance industrial robots.





Exhibition areas

MACHINERY FOR FORESTRY, ROUNDWOOD & SAWNTIMBER PRODUCTION

The focus here is on state-of-the-art forestry technology and optimized timber harvesting systems, the utilization of wood as a material and an energy source, mobile sawmills, logistics and transport, as well as large forestry machines and accessories.

Exhibition areas

ENERGY FROM WOOD

Decentralized energy generation and utilization: from recovery process energy in the timber industry to its utilization for heating purposes or conversion to electric power. All about these themes you'll find at LIGNA.

Exhibitor Voices LIGNA 2023

"We've collected a lot of leads and opportunities during LIGNA 2023. So we are really satisfied about that. And most important, we have had the chance of meeting a lot of new customers! So LIGNA remains a very important stage."

Pietro Gheller, Product & Markets Director Wood Division, SCM Group

"LIGNA is innovative, it moves with the times, and it confirms the intention of companies to invest in the entire industrial sector, despite the current challenging times we are facing. LIGNA has succeeded in positioning itself as a reference key point for the global woodworking industry."

Raphaël Prati, Biesse Group Marketing and Communications Director

Participation Options

Standard package

Participation with an individual stand space.

All-inclusive
package

Fair packages

Ready-made solution:
benefit from the comprehensive services
of our complete solutions.

Specials

- Joint stand offers on specific topics
- Special presentations with participation options
- Sponsoring opportunities

Other services

After confirming your participation, you will find all services for your event planning and presentation within the LIGNA shop.

[Find out more here](#)

Your Contacts

LIGNA TEAM



Stephanie Wagner
Head of LIGNA

+49 511 89 - 32094
stephanie.wagner@messe.de

LIGNA SALES TEAM



Figen Günay
Project Director

+49 511 89 - 32126
figen.guenay@messe.de



Angelika Lendorf
Project Coordinator

+49 511 89 - 31280
angelika.lendorf@messe.de

VDMA



Dennis Bieselt
Woodworking Machinery

+49 69 6603 - 1377
dennis.bieselt@vdma.org



Ger Gerdes
Woodworking Machinery

+49 69 6603 - 1390
ger.gerdes@vdma.org



Deutsche Messe

Deutsche Messe | Messegelände
30521 Hannover | Germany



WE'LL SEE YOU AT LIGNA AND ONLINE



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